

ABSTRACT

A breast cup construction of a cup shape to be incorporated as part of a brassiere, the breast cup construction comprising a molded to a cup shape laminated core assembly comprising a ply of foam material and a ply of fabric material disposed
5 to the convex side of the foam material. An exterior ply is overlying and to the concave and convex sides of at least part of the laminated core assembly. The exterior ply is folded at and to define at least part of the neckline perimeter of the cup shape.